

BD (15mm) Single Case: Booklet & Insert Specifications

The following specifications are provided to ensure conformity to our insertion process of printed booklet materials into a BD (15mm thickness) single disc case.

Materials which do not conform to the specifications set forth in these instructions may still be considered workable parts, but are subject to an additional packaging charge.

Dimensional Requirements:

All finished materials and/or submitted artwork must fall within the boundaries and meet all other requirements outlined in the BD Single Case insert Specifications Diagram.

Paper Stock:

Material should be wood-free, non-porous, art paper coated on both sides. Opaque stock is highly recommended to eliminate bleed-through.

Single sheet: 150 to 300 GSM

Multi-page Booklets:

Inner pages: 90 to 120 GSM

Cover pages: 150 to 190 GSM

Thickness of Finished Booklet:

The combined thickness of insert(s) and accompanying booklet(s) can not exceed 2.50 mm
This is measured at the thickest point such as at the spine and/or staple region

UV Coating and Varnishing:

Do not UV coat or varnish printed materials either before or after printing. High gloss coatings are vulnerable to damage which can affect the appearance of the finished product.

Stapling/Folding:

If applicable, multi-page booklets must be stapled with non-corrosive staples and folded. Folds are to be made per BD Single Case insert specification diagram.

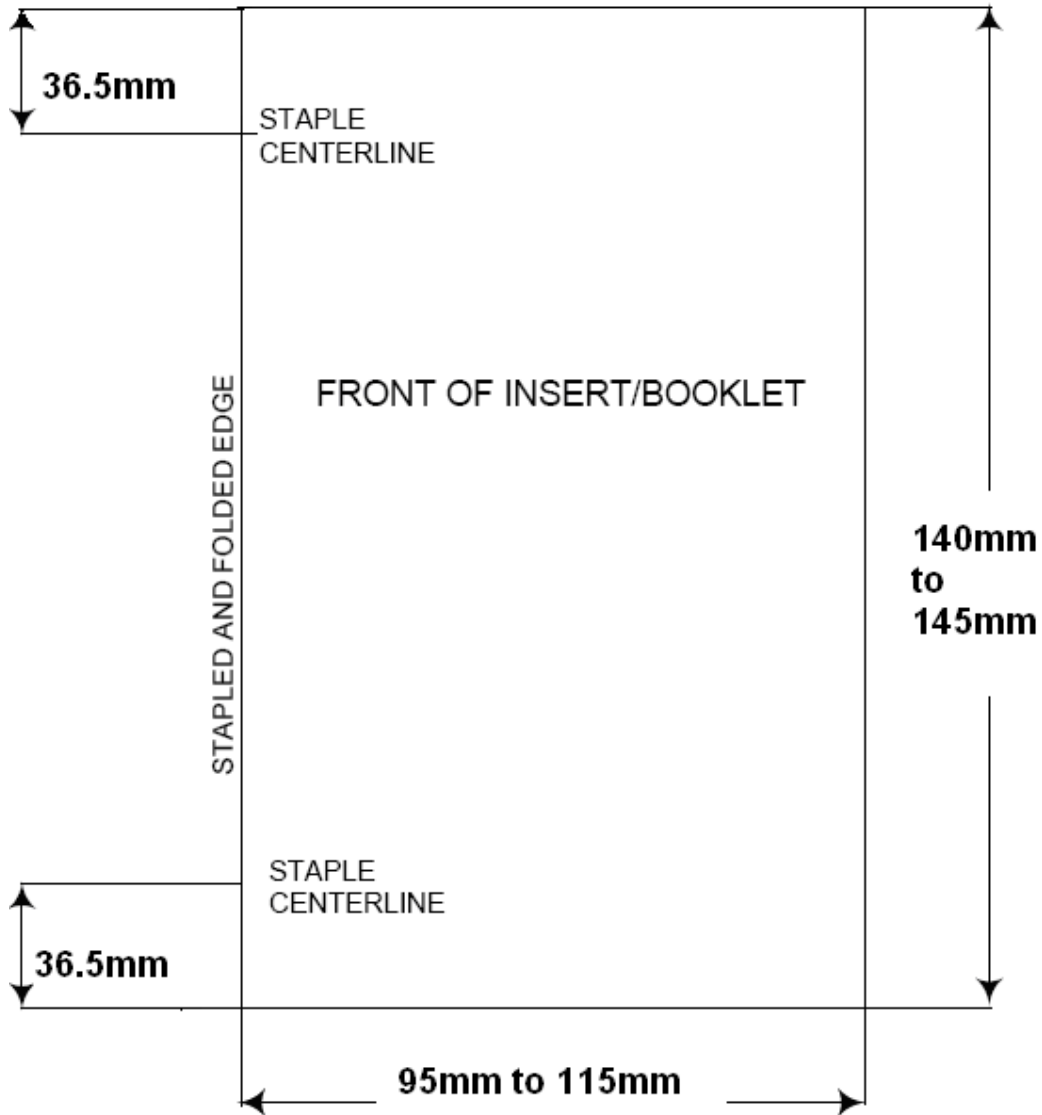
Folded or Tri-Folded Booklets (from a single sheet):

Folded booklets/ Concertina folded booklets may require an additional surcharge.

BD15 mm Single Case: Booklet & Insert Specifications

Note: Drawing Not To Scale





Note: This drawing is not to scale.
Please use the numerical dimensions and tolerances to ensure the final booklet is within specification.

General Description:

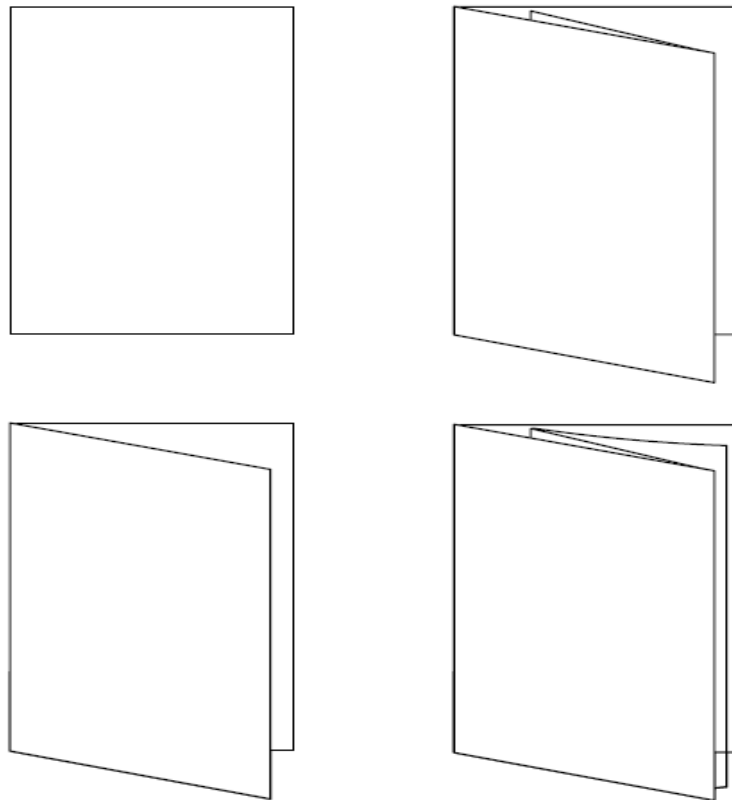
Note: Drawing Not To Scale



Insert/Booklet is enclosed in a BD15mm case. The dimensions indicated above are those of the folded and stapled finished product.

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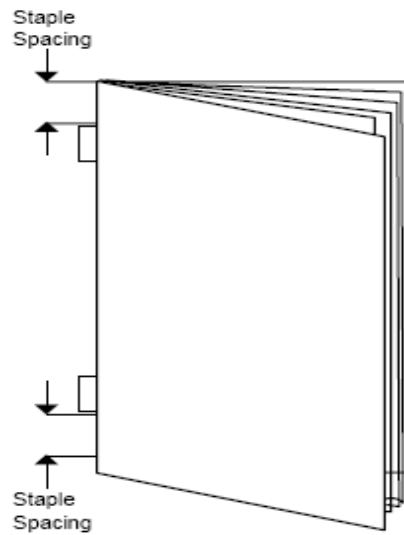
**BD 15 mm Single Cases: Booklet & Insert Specifications
Acceptable Folding**



For stapled books, the spacing of the staple from the edge of book is to be 20.50 mm minimum.

Note: Drawing Not To Scale

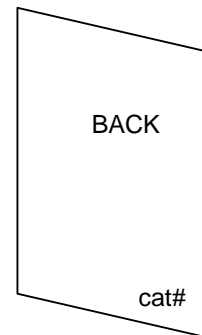




Delivery:

Inserts are to be delivered in a manner which will not affect their flat form – no elastic bands, or other binding that may cause creasing / bending of product

Insert
catalogue number
must appear on
the final product



Note: Drawing Not To Scale

